



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

**D3065-041**  
**Job Sheet 186537**



Part No: D3065-041

Job Qty: 20 ea

Part Name: Step Leg Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/16/18

Job Tracking No:

Due Date: 12/21/18

Created By: Jesse White

Type: SOLD

Description:

Note: DWG REV B IPP Rev: C 02.11.01 Incorporated D3066-1 IPP KJ/RF

Ship Via:

## Bill of Materials

## Job Routing

| Op No | Operation          | Qty    | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off                  |
|-------|--------------------|--------|------------|----------|-----------|---------|-----------------------|-----------|---------------------------|
|       |                    |        |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |                           |
| 90    | Start up Operation | 20 Ea  | 12/21/18   | 12/21/18 | 0.00      | 0.00    | Start Up Small Fab-1  |           | <br>DAS<br>21 NOV 29 2018 |
| 100   | Small Fab          | 20 pcs | 12/21/18   | 12/21/18 | 0.00      | 4.40    | Small Fab-2           |           |                           |
| 110   | QC                 | 20 pcs | 12/21/18   | 12/21/18 | 0.00      | 0.00    | QC5                   |           |                           |
| 120   | Packaging          | 20 pcs | 12/21/18   | 12/21/18 | 0.00      | 0.00    | Packaging3-1          |           |                           |
| 130   | QC21-SA            | 20 Ea  | 12/21/18   | 12/21/18 | 0.00      | 0.00    | QC21                  |           |                           |

Part Op 100 - Assemble as per Dwg D3065 and Identify as D3065-041  
Descriptions: 120 - LOCATION : WA003

## Job BOM

| Part / Item  | Component Name        | Quantity       | Operation             | Container              |
|--------------|-----------------------|----------------|-----------------------|------------------------|
| D3065-1      | Step Spacer           | 20 Ea (1 ea)   | 90-Start up Operation | 5116307                |
| D3065-3      | Step Spacer           | 20 Ea (1 ea)   | 90-Start up Operation | 5118099                |
| D3065-5      | Step Leg              | 40 Ea (2 ea)   | 90-Start up Operation | 5109577 2x 5113590 2x  |
| D3065-7      | Step Spacer           | 20 Ea (1 ea)   | 90-Start up Operation | 5115933 18x 5107518 2x |
| MS20470AD4-4 | Rivet, Universal Head | 600 Ea (30 ea) | 90-Start up Operation | 5106821-1              |

## Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated |
|-----------------------|----------------|----------|-----------|-----------|
| 90-Start up Operation | D3065-1        | 20       | 123       | 0         |
|                       | D3065-3        | 20       | 75        | 0         |
|                       | D3065-5        | 40       | 103       | 0         |
|                       |                | 20       | 49        | 0         |
|                       |                | 600      | 4,304     | 0         |



Container No: S132646

Part: D3065-041

Job No: 186537

Serial No/Batch: S132646

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/28/18

Plex 11/16/18 2:11 PM dart.white.jesse

